

Bronco

WE offer a total machinery for the production of containers including:

Products

- Blow mold machine
- Preform hopper-feeders
- Molds and chillers for molds
- Compressors (Low blow and High Blow)*

Services

- installation service –with operator instruction in either our plant or yours
- One year parts warranty
- Technical support
- Bottle design service

(* Compressors made to ISO 9001 standards)

Bronco 2000 Supra



Fully Automatic Twin-Cavity Stretch Blow Molder

- Robust reliable construction
- products PET containers up to 10liters
- Twenty-four hour working at speeds of 2200b/h @ 250ml
- Completely Automatic – from feeding of the preforms, to delivery of the bottles

Our outstanding strengths as a supplier are that the Bronco group has been:

- Producing stretch blow mold machines for 15 years
 - Making bottles and jars with our own machines 24 hour per day, every day, for over a decade
 - Using these compressor packages for years
 - Continuously refining the quality and operations of our machines in our own bottle making plant
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The results are:

Bronco 2000 Supra machines are technically sophisticated yet very simple to operate AND

EXTREMELY RELIABLE

Even in the most primitive technical situations

BRONCO 2000 SUPRA
DOES NOT
USE HYDRAULICS

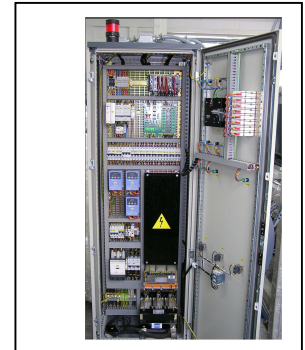
THERE ARE NO
BREAKABLE PARTS

Features of the Bronco 2000 Supra

- Precise, uniform, repeatable production.
- There is no hydraulics: Bronco 2000 Supra is a linear machine, completely mechanical in design.
- Sensors control the movement of preforms from the hopper, down the slide feeder and onto the conveyor.
- Each preforms is loaded precisely onto the conveyor and pressed securely onto the mandrel. The preform then travels in a straight line trough linear ovens.
- There are 3 ovens in the latest Bronco 2000 Supra /10L. Each has 8 level of lamps. Within the ovens, each level of lamps is separately adjusted from the central control cabinet. The level and positioning of the lamps themselves is easily adjusted. The result is that exact heating profiles can be seat for differently designed preforms, aiming to produce a wide range of bottles, from 100ml to 10 litres.
- The timing of the processes of the stretching and blowing operations (precise settings of timing and speed for the stretch bar to move in relation to the initial formative blow and the follow up high-pressure blow) are all preset and automatically carried out.
- The clamping system, although space saving, is very powerful with particular feature that the molds once locked cannot opened high pressure blowing.
- The molds are kept chilled by cold water circulating through three the base and the walls of the molds. The temperature of the water is shown on gauges on the rotameter.
- Any fault in the stretch blow-mold process will cause the machine to shut down and an alarm to ring. The cause of the problem will be displayed on the PLCs readout (in whatever language programmed in for that client).
- All Bronco machines are precision built on our own workshops and rigorously tested prior to shipment.
Since the Bronco group has been building machines and organization great depths of engineering talent.
- Within our own facility, we produce not only the Bronco machines, but also:
 - The PLC Both the hardware and the software are designed and constructed in our own computer department on site.
 - Molds up to 0,1 and 10 litres in size, both single, double cavity
 - PET preforms for our own use.
- Molds are constructed of aluminium and can be changes with ease (about 30 minutes)

Control Panel (PLC)

- All the processing activities, from feeding the preforms to offloading of the bottles, are controlled by the PLC
- Troubleshooting: Errors and failures are diagnosed automatically and their descriptions displayed on the control cabinet's readout
- The PLC will maintain the desired speed of production even as ambient conditions change during any 24 hour period



Bronco 2000 Supra Technical Specification

| | |
|---------------------------------------|------------------------------------------------------------------|
| Output for vol. 0.25 litres | up to 2200 b/h |
| Output for vol. up to 10 litres | up to 1600 b/h |
| Voltage three phase | 208V, 220V, 230V, 240V, 400V or 440V as required by the buyer |
| Frequency | 50 / 60 Hz |
| Installed power | 26 kW |
| Recommend fuse on the connection | 63A |
| Cross-section wire connection | 16mm ² (6AWG) |
| Average consumption | 20 kW (depending on the product) |
| Control air | 10 bar (oil free air) |
| Initial blowing | 10 bar |
| Final blowing | 25 bar |
| Air consumption (at 10 bar) | up to 510 m ³ / hour |
| Air consumption (at 25 bar) | up to 300 m ³ / hour |
| Mold: Aluminium blend | Twin cavity |
| Height | 2950 mm |
| Width | 1000 mm (+600 mm control cabinet) |
| Length | 4500 mm (without preforms hopper/feeder) |
| Weight (machine + mold + control box) | 2500 kg |
| Workers | 1 |
| No. of Heating Ovens | 3 |
| No. of Lines of Lamps | 8 |
| Screw compressor 10 bar | According to size (~55 kW-- 10 bar) |
| Boost compressor 25 bar | According to size (~18.5 kW-- 25 bar) |
| Air Dryer | 3.5 kW |
| Cooling water (closed flow) | 10 deg.C |
| Chiller | 8 kW |

* Approx.